



ADVANTAGE INDUSTRIAL SOLUTIONS, INC.

11450 FM 1960 W., # 112
(832)237-7500 TEL

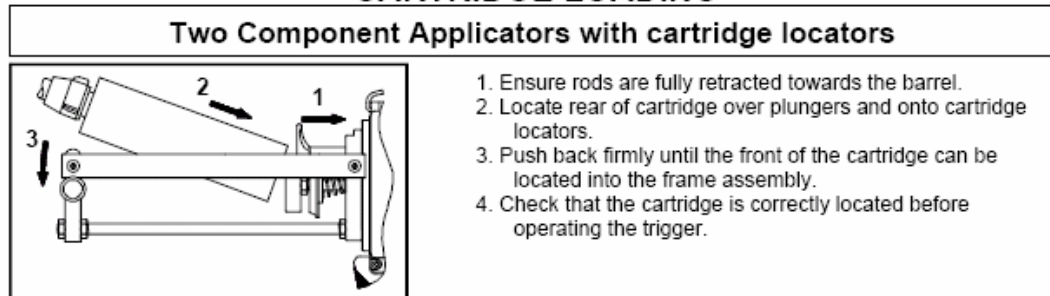
HOUSTON, TX 77064
(832)237-7501 FAX

INFO@ADVANTAGEINDUSTRIAL.COM

Wear Pad Installation Instructions

1. Remove retaining nut from Epoxy Kit, remove black tabs, insert Mixing Nozzle through retaining nut and replace on end of Epoxy cartridge.
2. Insert cartridge into application gun as shown.

CARTRIDGE LOADING



3. If newly painted surface, remove sheen with an emery cloth. If there is scale or debris, remove using wire brush or sand paper.
4. Clean both surfaces to be mated using a flash solvent like electrical contact cleaner. Making sure that there is no dust or residue.
5. Expel some epoxy onto a piece of paper, to be discarded, until the mixture that is coming from the nozzle is gray in color and the consistency is like paste.
6. Run a bead of epoxy $\frac{1}{4}$ " from the edge of the wear pad all the way around the perimeter. Then run random beads of epoxy on the surface to be bonded every $\frac{1}{4}$ ".
7. Place wear pad on Pipe, and rotate just slightly to ensure that epoxy coverage is complete.
8. Using tape or zip ties, wrap tightly, holding the wear pad in place until the epoxy has had time to cure. Typically 24 hrs.
9. Remove the tape or zip ties, and place a "caulking" bead of epoxy along the outer edge of the wear pad to ensure that no moisture can penetrate between the wear pad and pipe.